

What is claimed is:

1. A liner structure comprising a flexible sheet having a top surface and a bottom surface, said flexible sheet being comprised of a first polymeric resin which is sufficiently soft to render the flexible sheet non-curling and the bottom surface non-skid, and a plurality of upwardly extending
5 ridges on the top surface of the flexible sheet, said upwardly extending ridges being comprised of a second polymeric resin which is harder than the first polymeric resin and which provides a low friction surface on the top edges of said upwardly extending ridges.
2. The liner structure of claim 1 wherein the bottom surface of the flexible sheet is substantially flat.
- 10 3. The liner structure of claim 1 wherein the bottom surface of the flexible sheet is undulating.
4. The liner structure of claim 1 wherein the bottom surface of the flexible sheet is comprised of a plurality of downwardly extending ridges comprised of said first polymeric resin.
5. The liner structure of claim 4 wherein the downwardly extending ridges are flat or rounded.
6. The liner structure of claim 4 wherein the downwardly extending ridges are directly
15 underneath and parallel to said upwardly extending ridges.
7. The liner structure of claim 1 wherein the upwardly extending ridges are straight and parallel to each other.
8. The liner structure of claim 1 wherein the first polymeric resin is comprised of plasticized polyvinyl chloride.
- 20 9. The liner structure of claim 1 wherein the second polymeric resin is comprised of polyvinyl chloride.

10. The liner structure of claim 1 wherein both the first polymeric resin and the second polymeric resin are comprised of polyvinyl chloride, the first polymeric resin being more highly plasticized than the second polymeric resin.

5 11. The liner structure of claim 1 wherein the upwardly extending ridges have a triangular profile.

12. The line structure of claim 1 wherein the second polymeric resin is harder than the first polymeric resin by at least 3 Shore A Hardness units.